



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G26251-3G
Job Sheet 186462



10570
Dec 13

Part No: RBW6205G26251-3G

Job Qty: 2 ea **DAS**
6 ea 21

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/15/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6205G26251-3G Rev 1. IPP Rev. A 17.11.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Machining-3		DIP 18-11-29
100	Bandsaw	2 pcs	12/7/18	12/7/18	0.00	0.05	Bandsaw1		DIP 18-11-29
110	CNC Vertical Machining	2 pcs	12/7/18	12/7/18	0.50	0.50	HAAS 1		DIP 18-11-29
120	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Machining-4		DIP 18-11-29
130	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC8 Machining-4		DIP 18-11-29
150	Outsource	2 pcs	12/7/18	12/7/18			GRO002-VCAT6	5	18-12-01
160	Packaging	2 pcs	12/7/18	12/7/18	0.00	0.00	Packaging2		18-12-03
170	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC6		DEC 7 2018
180	Packaging	2 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1		38
190	QC21-SA	2 Ea	12/7/18	12/7/18	0.00	0.00	QC21		DEC 10 2018

Part Op 100 - Cut blank at 2.100"

Descriptions: 110 - Machine as per DWG. RBW6205G26251-3G and Folio FB618. Program Serial # _____ - Deburr and break all sharp edges

150 - Issue P/O to GROUPE ALTECH; **PO 041916** - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required

160 - C of C is required.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X02.000	6061-T6 Bar 1.00 X 2.00	.3500 ft (.175 ea)	90-Start up Operation	5110498

1.05ft

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X02.000	0	35	0

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part Specifications

Specifications could not be found.



Container No: S133259



Part: RBW6205G26251-3G

Job No: 186462

Serial No/Batch: S133259

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 11/29/18

Plex 11/15/18 2:45 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



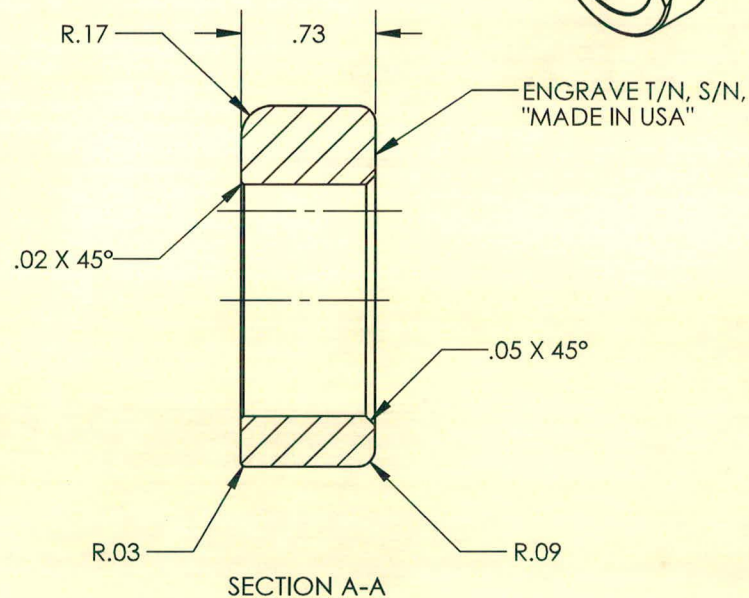
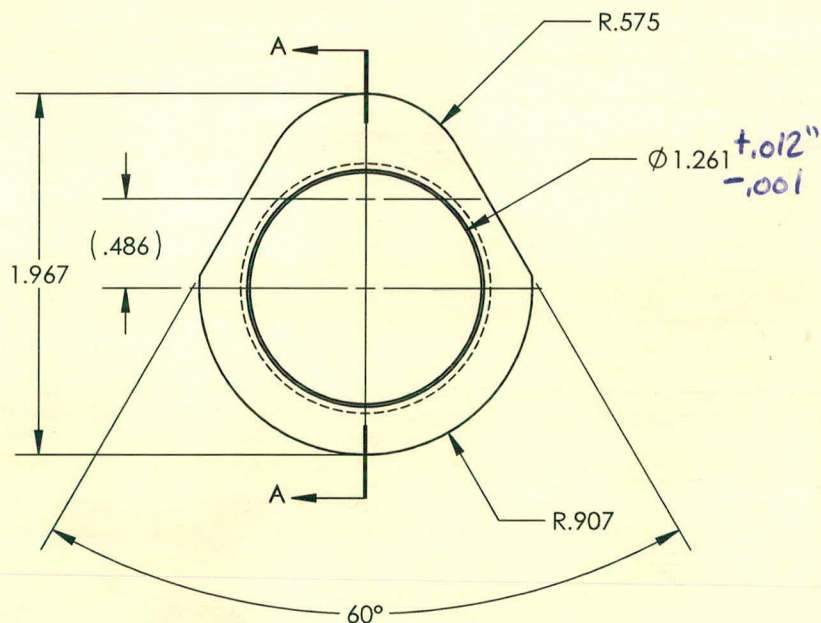
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION.		5/17/2017	DPD	JAG



- NOTES:
 1. REF AGUSTA T/N: 3G6205G26251.
 2. PART OF KIT: RBW6205G21631-3G.

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 186462 MWS
18-11-15

DART AEROSPACE	
TITLE SPACER	
DWG NO. RBW6205G26251-3G	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/
SPEC MIL-A-8625F, TYPE II, CLASS I	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: DD 05/03/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: RJC 05/03/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 05/05/2017	USED ON MODEL
QA APPR: JL 05/10/2017	AW139
APPROVED: JAG 05/18/2017	
SCALE 1:1	DATE 5/3/2017 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
				1	SPACER	6061	



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Tel (613) 632-5200

PURCHASE ORDER PO041916

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041916
PO Date: 12/3/18
Due Date: 12/19/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186662	RBT112800-3	PTO Seal Install Tool -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	12/10/18	21 pcs	0 pcs	21 pcs	\$5.83/pcs	\$122.43
Line Item Note Can we pick up first thing Monday morning?											
2	186574	RBW6205G19432-3G-3	Receiver -Issue P/O to ATG: - ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	12/19/18	4 pcs	0 pcs	4 pcs	\$5.83/pcs	\$23.32

4x DEC 07 2018



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PURCHASE ORDER **PO041916**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	184992	RBWSI-HT-12AS-M-2	Base -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	12/10/18	11 pcs	0 pcs	11 pcs	\$5.83/pcs	\$64.13
4		RBW6205G26251-3G	Spacer -Issue P/O to ATG; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	12/13/18	6 pcs	0 pcs	6 pcs	\$5.83/pcs	\$34.98
5	184947	RBW6405G00332-3G-1	Base -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	12/13/18	4 pcs	0 pcs	4 pcs	\$5.83/pcs	\$23.32
6	183081	SWA3-300	Wire Clamp -Issue P/O to ATG; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	12/7/18	10 pcs	0 pcs	10 pcs	\$5.83/pcs	\$58.30

DAS
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9-89



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PURCHASE ORDER PO041916

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item Note	* FRIDAY PLEEEEEEEEEEEEEEEASE? *										
	:)										
										Grand Total:	\$326.48

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/4/18 8:05 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916713

Date: 06-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 4 ea	Part: RBW6205G19432-3G-3 ✓ Receiver Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 24269 PO: PO041916 ✓ Line: 2	Rev: 2	
✓ 6 ea	Part: RBW6205G26251-3G ✓ Spacer Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 24271 PO: PO041916 ✓ Line: 4	Rev: 1	DAS 38 9-88
✓ 10 each	Part: SWA3-300 ✓ Wire Clamp Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24273 PO: PO041916 ✓ Line: 6	Rev: 3	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>06/12/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

